

# PORTABLE LEEB HARDNESS TESTER APPLICABLE MATERIAL AND HARDNESS RANGE OF IMPACT DEVICE D

Material	HLD	HV	HB	HRC	HRB	HS	Tensile strength (MPa)
Steel & cast steel	300-900	81-955	81-654	20-68	38-100	32-100	375-2639
Tool steel	300-840	80-898		20-67			
Stainless steel	300-800	85-802	85-655		46-101		
Cast iron	360-650		93-334				
Cast aluminum alloy	170-570		19-164		23-84		
Brass	200-550		40-173		13-95		
Bronze	300-700		60-290				
Copper	200-690		45-315				

# PORTABLE LEEB HARDNESS TESTERS



HDT-CB320 (wired probe is included)





HDT-WL320 (wireless probe is included)









To be continued

- Can use wired probes or wireless probes
- Dual-coil probe for high accuracy
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB),
- Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (ob)
- Dual value display, shows both Leeb and converted hardness
- Large 2.4" LCD display with backlight
- With a magnet on the back, the main unit can be attached on steel surfaces
- According to ASTM A956 and DIN 50156

connect to PC, upload the data to PC, print and send to Excel (software is included)



## Continued from previous page

## SPECIFICATION

SPECIFICATION					••		
Code	HDT-CB320			HDT-WL3	HDT-WL320		
Probe included	wired probe D			wireless probe D			
Optional probes	wired (DC/C/D/D+15/D	L/E/G), wireless (DC/C	C/D/DL/G)				
Resolution	1HLD/1HV/1HB/0.1HR	C/0.1HRB/0.1HRA/0.1	HS/1MPa				
Accuracy	±6HLD (when HLD=80	0)					
Output	USB						
Measuring range	HL 170-960/HRC 1.3-74.7/HRB 1.2-139.7/HB 28-1027/HV 45-1221 HS 4.0-112.1/HRA 1.3-88.5/MPa 118-3315N/mm²						
Applicable materials	1. steel/cast steel 5. nodular cast iron 9. copper	2. alloy steel 6. cast aluminum 10. forging steel	3. stainle 7. brass 11. rolling		4. gray pig iron 8. bronze		
Statistics	average/max./min./s.va	alue					
Memory	999 data						
Working environment	-10°C~45°C						
Power supply	2×AA batteries	2×AA batteries					
Dimension	145×68×28mm						
Weight	158g						

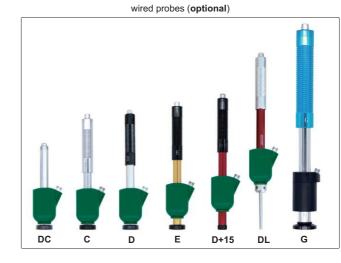
## STANDARD DELIVERY

Code	HDT-CB320	HDT-WL320	
Main unit	1 pc	1 pc	
Wired probe D	1 pc		
Wireless probe D	—	1 pc	
Hardness test block D	1 pc	1 pc	
Small support ring	1 pc	1 pc	
Cleaning brush	1 pc	1 pc	

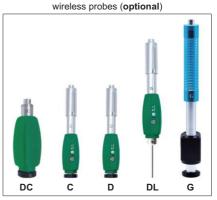
## **OPTIONAL ACCESSORY**

	DC	HDT-CB320-DC		
	С	HDT-CB320-C		
	D	HDT-CB320-D		
Wired probe	D+15	HDT-CB320-D15		
	DL	HDT-CB320-DL		
	E	HDT-CB320-E		
	G	HDT-CB320-G		
	DC	HDT-WL320-DCW		
	С	HDT-WL320-CW		
Wireless probe	D	HDT-WL320-DW		
	DL	HDT-WL320-DLW		
	G	HDT-WL320-GW		
Hardness test b	lock D **	HDT-B-HLD3		
Hardness test block G *		HDT-B-HLG2		
Printer		ISH-LP200-PRINTER		
Support rings		page 862		

\*Hardness test block G (HDT-B-HLG2) is for probe G (HDT-CB320-G or HDT-WL320-GW) \*\*Hardness test block D (HDT-B-HLD3) is for all other probes



-INSIZ



## APPLICABLE WORKPIECE

Probes		DC	С	D	D+15	DL	E	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	very hard material	casting or forging workpiece
Maximum roughness of workpiece (Ra)		2µm	0.4µm	2µm	2µm	2µm	2µm	7µm
Minimum weight	direct measurement	5kg	1.5kg	5kg	5kg	5kg	5kg	15kg
	on solid support	2.5kg	0.5kg	2kg	2kg	2kg	2.5kg	5kg
	coupled on plate	0.05-2kg	0.02kg	0.05-2kg	0.1kg	0.1kg	0.1-2kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	3mm	3mm	10mm



# PORTABLE LEEB HARDNESS TESTER (BUILT-IN BLUETOOTH) CODE ISH-PHB-B

wireless printer (optional) BUILT-IN BLUETOOTH



- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC and HRB), Shore (HS) and tensile strength (MPa)
   Memory of 00 measurement values for browning
- Memory of 99 measurement values for browsing
   Set measurement times (1, 0) to browsing
- Set measurement times (1~9) to have average value
   Connected with printer via wireless module
- Automatic power off
- According to ASTM A 956

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- Wired data transmission (keyboard signal):
- USB cable connect to computer, press transmission button to send data • Wireless data transmission (keyboard signal):
- built-in Bluetooth module connect to computer or mobile phone, press transmission button to send data

small support ring

(included)







transmission button

### SPECIFICATION

hardness test block D (included)

Min. reading	1HLD, 1HV, 1HB,	0.1HRC, 0.1HRB, 1HS, 1MPa				
Accuracy	±6HLD (when HLI	±6HLD (when HLD=800)				
Display	× //	Leeb (HLD), converted hardness, material, impact direction, test times, average value, date				
Output	bluetooth, USB	bluetooth, USB				
	minimum weight	5kg				
		2kg (on solid support)				
Applicable		0.1kg (coupled on plate)				
workpiece	minimum thickness: 5mm					
	minimum radius of curved surface: 30mm					
	maximum roughne	ess (Ra): 1.6µm				
Power supply	3×AAA batteries					
Dimension	150×84×28mm	150×84×28mm				
Weight	200g					

#### STANDARD DELIVERY

Main unit	1 pc
Impact device D	1 pc
Hardness test block D	1 pc
USB cable	1 pc
Small support ring	1 pc
Cleaning brush	1 pc

## **OPTIONAL ACCESSORY**

Wireless printer	ISH-DS-PRINTER
Couplant	ISH-COUPLANT
Support rings	page 862
Hardness test block D	HDT-B-HLD3

connected to computer by USB cable, upload the data in real time



connected to computer by bluetooth module, upload the data in real time





## PORTABLE LEEB HARDNESS TESTER WITH WIRELESS PROBE CODE HDT-WP201

## Bluetooth digital probe

- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB),
- Rockwell (HRC, HRB), Shore (HSD) and tensile strength (ob) Dual value display, shows both Leeb and converted hardness
- Large LCD display with backlight
- Can choose large font display and statistics display
- Automatically calculate maximum, minimum and average value Save 300 data
- Operation temperature: -10°C~45°C
- According to ASTM A956, DIN 50156 GB/T 17394







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hardness test block D (included)

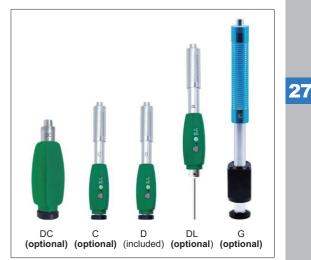


small support ring (included)



<sup>(</sup>optional)





#### SPECIFICATION

Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/ 0.1HSD/1σb
Accuracy	±6HLD (when HLD=800)
Measuring range	HL 170-960/HRC 17-69/HRB 13-101.7/ HB 20-655/HV 80-940/HSD 32-99.5/ σb (rm) 255-2180N/mm²
Power supply	2×AA batteries
Dimension	135×77×32mm
Weight	240g

## STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc

#### **OPTIONAL ACCESSORY**

Impact device DC	HDT-WL320-DCW
Impact device C	HDT-WL320-CW
Impact device DL	HDT-WL320-DLW
Impact device G	HDT-WL320-GW
Hardness test block D**	HDT-B-HLD3
Hardness test block G*	HDT-B-HLG2
Bluetooth printer	ISH-LP200-PRINTER
Support rings	page 862

\* Hardness test block G (HDT-B-HLG2) is for probe G (HDT-WL320-GW)

\*\* Hardness test block D (HDT-B-HLD3) is for all others probes

## APPLICABLE WORKPIECE

Impact device		DC	С	D	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	narrow slot or small hole	casting or forging workpiece
Maximum roughness of workpiece (Ra)		2µm	0.4µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	15kg
Minimum weight of workpiece on solid support	on solid support	2kg	0.5kg	2kg	2kg	5kg
coupled on plate		0.05kg	0.02kg	0.05kg	0.05kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	10mm

# PORTABLE LEEB HARDNESS TESTERS (BASIC TYPE)

Can change probes

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- Dual-coil probe for high accuracy
- Universal testing angle, no need to set impact direction
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRB), Shore (HSD) and tensile strength (ob)
- Dual value display, shows both Leeb and converted hardness
- Large LCD display with backlight
- Can choose large font display and statistics display
- Automatically calculate maximum, minimum and average value
- Save 300 data
- Operation temperature: -10°C~45°C
- According to ASTM A956, GB/T 17394

## SPECIFICATION

Code	HDT-LP200	HDT-LP200B	
Printer	not included	included	
Resolution	1HLD/1HV/1HB/0.1HRC/0.1HRB/ 0.1HSD/1σb		
Accuracy	±6HLD (when	HLD=800)	
Measuring range	HL 170-960/HRC 17-70/HRB 13-109/ HB 20-655/HV 80-940/HSD 32-99.5/ σb(rm) 255-2639N/mm <sup>2</sup>		
Power supply	2×AA batteries printer: rechargeable lithium battery		
Dimension	135×77×32mm		
Weight	240g		

### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
Impact device D	1 pc
Bluetooth printer (included in HDT-LP200B)	1 pc

## **OPTIONAL ACCESSORY**

Impact device DC	HDT-LP200-DC
Impact device C	HDT-LP200-C
Impact device D+15	HDT-LP200-D15
Impact device DL	HDT-LP200-DL
Impact device G	HDT-LP200-G
Hardness test block D**	HDT-B-HLD3
Hardness test block G *	HDT-B-HLG2
Support rings	page 862

\* Hardness test block G (HDT-B-HLG2) is for impact device G (HDT-LP200-G)

\*\* Hardness test block D (HDT-B-HLD3) is for all other impact devices





POPULAR MODEL

hardness test block D (included)



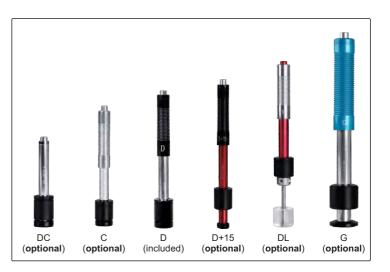
small support ring (included)



HDT-LP200

bluetooth printer (included in HDT-LP200B)





## APPLICABLE WORKPIECE

Impact device		DC	С	D	D+15	DL	G
Application		inner wall of small space	small or thin workpiece, coating layer	general use	deep groove	narrow slot or small hole	casting or forging workpiece
Maximum roughness of workpiece (Ra)		2µm	0.4µm	2µm	2µm	2µm	7µm
	direct measurement	5kg	1.5kg	5kg	5kg	5kg	15kg
Minimum weight of workpiece	on solid support	2kg	0.5kg	2kg	2kg	2kg	5kg
coupled on plate		0.05kg	0.02kg	0.05kg	0.1kg	0.05kg	0.5kg
Minimum thickness of workpiece		3mm	1mm	3mm	3mm	3mm	10mm

857

27



INSPECTION CERTIFICATE



Metal housingHD TFT 320×320 display

Four display modes

Tolerance testing

Automatic direction correction

 Connected with printer via Bluetooth Operation temperature: -20°C~70°C

Impact device D



 Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Rockwell (HRC, HRA and HRB), Shore (HS) and tensile strength (SGM)

Automatic power off, automatic calculation of statistics

Connected to PC software via USB or Bluetooth 2.0

According to ASTM A956, DIN 50156, GB/T 17394

Dual value display, shows both Leeb and other conversion values

31 files can be saved, each containing 100 measurement data

## PEN-TYPE LEEB HARDNESS TESTER (ADVANCED TYPE) CODE HDT-L410



(included)



wireless printer (optional)



hardness test

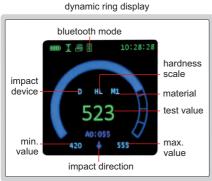
small support ring (included)

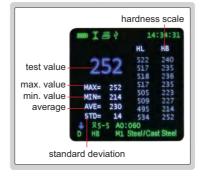




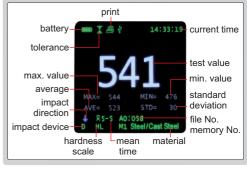
-INSIZE

statistic display





can choose large font display



histogram display

14:34:5

214

230

cartogram

max. value

min. value

average standard deviation

1

upper tolerance

lower

tolerance

test value

software (included), upload the memory to PC, print and send to EXCEL upload the memory to PC software via USB cable or Bluetooth send the stored data to EXCEL

## SPECIFICATION

Resolution	1HLD, 1HV, 1HB,	, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM
Accuracy	±4HLD (when HLD=800)	
Output	USB and bluetoo	th
	minimum	5kg (direct measurement)
	weight	2kg (on solid support)
Applicable	Weight	0.05kg (coupled on plate)
workpiece	minimum thickness: 5mm	
	minimum radius of curved surface: 30mm	
	maximum roughness (Ra): 2µm	
Power supply	built-in 3.7V rechargeable battery	
Dimension	148×44×22mm	
Weight	115g	

STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software flash disk and USB cable	1 pc

Printer	HDT-L410-PRINTER
Support rings	page 862
Hardness test block D	HDT-B-HLD3
DL probe	HDT-L410-DL

## PEN-TYPE LEEB HARDNESS TESTER (STANDARD TYPE) **CODE HDT-B430**















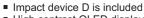
4

software flash disk (included)

hardness test block D (included)

small support ring (included)





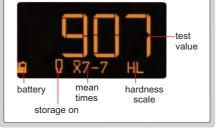
*<b>+INSIZE* 

- High contrast OLED display
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Dual value display, shows both Leeb and other conversion values
- No need to set the testing direction 31 files can be saved, each containing 100 measurement data
- Automatically calculate maximum, minimum, average value
- Connected to PC software via USB or Bluetooth
- Connected with printer via Bluetooth
- Operation temperature: -20°C~45°C
- According to ASTM A956, DIN 50156 GB/T, 17394

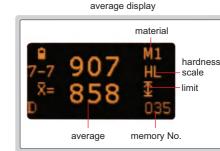
standard display limit battery material probe hardness scale test value file No. mean times

statistical parameter display

min. MIN= 785 HL AVE= 858 X7-7 average
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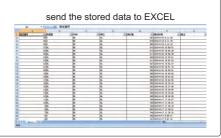


big character display



software (included), upload the memory to PC, print and send to EXCEL





## SPECIFICATION

Resolution	1HLD, 1HV, 1HB	, 0.1HRC, 0.1HRB, 0.1HRA, 0.1HSD, 16b	
Accuracy	±6HLD (when HLD=800)		
Measuring range		C17-70, HRB13-109, HB20-655, HV80-940 A30-88, σb (rm) 255-2180N/mm²	
	5kg (direct measurement)		
	minimum weight	2kg (on solid support)	
Applicable		0.05kg (coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius of curved surface: 30mm		
	maximum roughness (Ra): 2µm		
Output	USB and bluetooth		
Power supply	built-in 3.7V rechargeable battery		
Dimension	148×44×28mm		
Weight	110g		

## STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Small support ring	1 pc
Cleaning brush	1 pc
AC/DC adapter	1 pc
Software flash disk and USB cable	1 pc

Printer	ISH-LP200-PRINTER
Support rings	page 862
Hardness test block D	HDT-B-HLD3
DL probe	HDT-L410-DL



## PEN-TYPE LEEB HARDNESS TESTER (BASIC TYPE) CODE HDT-L411



DATA OUTPUT

INSPECTION CERTIFICATE



software flash disk (included)



hardness test block D (included)



small support ring (included)



Impact device D

- Universal testing angle, no need to set impact direction
- Dual-coil probe, high accuracy
- Based on Leeb (HLD), converted to Vickers (HV), Brinell (HB), Dual value display, shows both Leeb and converted hardness
   High contrast digital LCD display

- Can choose large font display
- Automatically calculate maximum, minimum, average value
- Connected to PC via USB
- Save 999 data
- Operation temperature: -20°C~45°C
- According to ASTM A956, DIN 50156, GB/T 17394

### SPECIFICATION

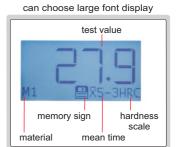
Resolution	1HLD, 1HV, 1HB, 0.1	HRC, 0.1HRB, 0.1HRA, 0.1HS, 1SGM	
Accuracy	±6HLD (when HLD=800)		
Output	USB		
Measuring range		.7, HRB1.2-140, HB28-1027, , HRA7-88.5, SGM (rm) 118-3315N/mm²	
		5kg (direct measurement)	
Applicable	minimum weight	2kg (on solid support)	
		0.05kg (coupled on plate)	
workpiece	minimum thickness: 5mm		
	minimum radius of curved surface: 30mm		
	maximum roughness (Ra): 2µm		
Power supply	1×AAA battery		
Dimension	148×45×21mm		
Weight	105g		

#### STANDARD DELIVERY

Main unit	1 pc
Hardness test block D	1 pc
Cleaning brush	1 pc
AAA battery	1 pc
Small support ring	1 pc
Software flash disk and USB cable	1 pc

### **OPTIONAL ACCESSORY**

Support rings	page 862
Hardness test block D	HDT-B-HLD3



software (included), upload the memory to PC, print and send to EXCEL







## PORTABLE BRINELL AND ROCKWELL HARDNESS TESTER CODE ISBR-H181

- Apply to huge or medium-size workpiecesAccording to ISO 6506, ISO 6508,
- ASTM E10, ASTM E18





(included)



-INSIZE-)

## SPECIFICATION

Rockwell hardness scale	HRA, HRB, HRC
Brinell test range	16~650HBW
Rockwell preliminary test force	10kgf
Rockwell total test force	60kgf, 100kgf, 150kgf
Brinell test force	62.5kgf, 125kgf, 187.5kgf
Load control	manual
Min. reading	rockwell 0.5HR brinell 0.005mm (indentation diameter)
Max. workpiece thickness	75mm
Max. testing width	100mm (from the center of indenter to the main body)
Dimension	510×380×180mm
Weight	2.3kg

## IDARD DELIVERY

Main unit	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	1 pc
Ø2.5mm carbide ball indenter	1 pc
Ø5mm carbide ball indenter	1 pc
Hardness test block HRBW88~95	1 pc
Hardness test block HRC20~30	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block 200~300HBW2.5/187.5	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Measuring microscope	1 pc



PORTABLE ROCKWELL HARDNESS TESTER **CODE ISHR-P151** 



anvil extension for thin workpieces (included)



flat anvil (included)



V-type anvil (included)

According to ISO 6508, ASTM E18





## SPECIFICATION

Hardness scale	HRA, HRB, HRC, HRD, HRF, HRG
Preliminary test force	10kg
Test force	60kg, 100kg, 150kg
Load control	manual
Min. reading	1HR
Max. workpiece thickness	25mm
Max. testing width	25mm (from the center of indenter to the main body)
Dimension	240×70×160mm
Weight (with base)	2.5kg

## STANDARD DELIVERY

Main unit	1 pc
Diamond indenter	1 pc
Ø1.5875mm carbide ball indenter	2 pcs
Hardness test block HRB88~95	1 pc
Hardness test block HRC60~65	1 pc
Hardness test block HRC20~30	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Base	1 pc
Anvil extension	1 pc
Magnifier	2 pcs





modeaning microcoope	20%, gradadion 0.0 min		Pin	
Max. workpiece height of static test	150mm		Measuring micros	соре
Max. testing width of static test	80mm (from the center of indenter to the clamp)	(	OPTIONAL ACCESS	SORY
Dimension	195×60×350mm		Ø4mm indenter	ISHE
Weight	4.2kg		Pin (250 pcs)	ISHE

impact test: ±5%

20X. graduation 0.01mm

HAMMER IMPACT BRINELL HARDNESS TESTER	
CODE HDT-PB350	







hammer impact to apply test force



Pin

Hardness test block

pins (included)



measuring microscope (included)

test force pin indenter workpiece

1 pc

1 pc

**ISHB-P101-INDENTER** 

ISHB-P101-PIN

250 pcs

the pin is broken when test force 1580kg is reached

## STANDARD DELIVERY

-	
Main unit	1 pc
Ø7.26mm indenter	1 pc
Hardness test block	1 pc
Pin	250 pcs
Pin removal tool	1 pc
Measuring microscope	1 pc

## **OPTIONAL ACCESSORY**

Ø4mm indenter	ISHB-P101-INDENTER
Pin (250 pcs)	ISHB-P101-PIN

Measure Brinell hardness of large and heavy workpieces

1580kg test force and Ø7.26mm ball indenter, equal to 3000kg test force and Ø10mm ball indenter

## SPECIFICATION

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Measuring microscope

Measuring range	100~350HBW (with Ø7.26mm indenter, included) 350~650HBW (with Ø4mm indenter, <b>optional</b> )
Test force	1580kg
Accuracy	±5%HBW
Repeatability	±5%HBW
Measuring microscope	20X, graduation 0.01mm
Dimension	200×50×100mm
Weight	0.8kg

## HYDRAULIC BRINELL HARDNESS TESTER CODE ISHB-H131

INSIZE













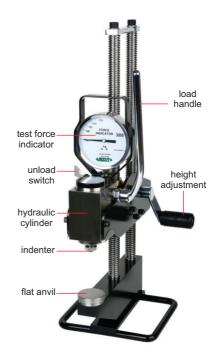
According to ISO 6506, ASTM E10

## SPECIFICATION

Measuring range	16~650HBW
Test force	3000kg
Indenter	Ø10mm carbide ball
Measuring microscope	20X, graduation 0.01mm
Max. workpiece height	350mm
Max. testing width	90mm (from the center of indenter to the column)
Dimension	270×225×570mm
Weight	13.8kg

## STANDARD DELIVERY

Main unit	1 pc
Flat anvil	1 pc
V-type anvil	1 pc
Spherical anvil	1 pc
Ø10mm carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc





# CHAIN TYPE HYDRAULIC BRINELL HARDNESS TESTER CODE ISHB-C161

- To measure the hardness of cylinders or tubes
- According to ISO 6506, ASTM E10

## SPECIFICATION

Measuring range	32~650HBW
Workpiece diameter range	Ø150~Ø500mm
Test force	3000kg
Indenter	Ø10mm carbide ball
Measuring microscope	20X, graduation 0.01mm
Dimension	270×225×570mm
Weight	14.5kg

## STANDARD DELIVERY

Main unit	1 pc
1.5m chain	1 pc
Ø10mm carbide ball	2 pcs
Brinell test block	2 pcs
Measuring microscope	1 pc



# **ALUMINUM HARDNESS TESTERS**

*<b>HINSIZ* 





- To measure the hardness of soft metals such as aluminum alloy, copper, brass, soft steel, etc.
  According to ASTM B647-84 (2000)

### SPECIFICATION

Code	ISHW-L20	ISHW-L20A	ISHW-L20B	ISHW-B70	ISHW-B75	ISHW-B92
Application	for aluminum alloy general use	for aluminum alloy thick workpiece	for aluminum alloy small tube	for hard aluminum alloy and hard brass	for soft brass and copper	for soft steel and cold-rolled steel
Thickness requirement of flat workpiece	0.6~6mm	0.6~13mm	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm	>Ø10mm	>Ø6mm	>Ø10mm	>Ø10mm	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm	6~13mm (internal diameter Ø10~23.3mm) 0.6~6mm (internal diameter >Ø23.3mm)	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Hardness range	0~20HW					
Min. reading	1HW					
Accuracy	±0.5HW (at 5~17HW)					
Dimension	205×30×85mm					
Weight	500g					

## STANDARD DELIVERY

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc

# ALUMINUM HARDNESS TESTERS (BASIC TYPE)



UNSTZED

- To measure the hardness of soft metals such as aluminum alloy, copper, brass, soft steel, etc.
- According to ASTM B647-10 (2016)

### STANDARD DELIVERY

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc

## SPEC

Weight

Wrench	1 pc		inden	iter		
			ar	nvil ———	ISHW-H10	
SPECIFICATION						
Code	ISHW-H10	ISHW-H11	ISHW-H12	ISHW-H13	ISHW-H14	ISHW-H15
Application	for aluminum alloy general use	for aluminum alloy thick workpiece	for aluminum alloy small tube	for hard aluminum alloy and hard brass	for soft brass and copper	for soft steel and cold-rolled steel
Thickness requirement of flat workpiece	0.6~6mm	0.6~13mm	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Internal diameter requirement of tube workpiece	>Ø10mm	>Ø10mm	>Ø6mm	>Ø10mm	>Ø10mm	>Ø10mm
Wall thickness requirement of tube workpiece	0.6~6mm	6~13mm (internal diameter Ø10~23.3mm) 0.6~6mm (internal diameter>Ø23.3mm)	0.6~8mm	0.6~6mm	0.6~6mm	0.6~6mm
Hardness range	irdness range 0~20HW					
Min. reading	1HW					
Accuracy	±0.5HW (at 5~17HW)					
Dimension	205×30×95mm					

500g

 To measure the hardness of soft metals such as aluminum profiles, tubes, plates, aluminum parts and other soft metals



- Easy to read, with peak hold function
  According to ASTM B647-2023

## SPECIFICATION

Code	ISHW-D20	ISHW-D21	ISHW-D22
Application	for aluminum alloy general use	for aluminum alloy thick workpieces	for aluminum alloy small tubes
Thickness requirement of flat workpieces	1~6mm	1~13mm	1~6mm
Internal diameter requirement of tube workpieces	>Ø10mm	>Ø10mm	>Ø6mm
Wall thickness requirement of tube workpieces	1~6mm	6~13mm (internal diameter Ø10mm~24mm) 1~6mm (internal diameter >Ø24mm)	
Hardness range	0~20HW		
Min. reading	0.1HW		
Accuracy	±0.5HW (at 5~18HW)		
Dimension	203×44×105mm		
Weight	500g		



**DIGITAL ALUMINUM HARDNESS TESTERS** 

STANDARD DELIVERY

anvil

Main unit	1 pc
Spare indenter	1 pc
Hardness test block	1 pc
Wrench	1 pc
Lithium battery	2 pcs
Lithium battery charger	1 pc

reading dial







*AINSIZE-*





ISH-DSD

↓ Ø2.38mm Ø17.86mm ball indenter

ISH-DSOO

86.7

- According to ISO868, ISO7619, ASTM D 2240
- Average and peak (max.) mode
- Dwell time is adjustable
- Tolerance testing
- 500 memories
- Wireless connection to printer
- Handhold use or work with test stand (code ISH-DS-STANDA)
- Automatic power off





calibration block (included)



printer (optional)

# 27 SPECIFICATION

SPECIFICATION				
Code	ISH-DSA	ISH-DSD	ISH-DSOO	
Unit	Shore A	Shore D	Shore OO	
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.	very soft plastic, rubber, sponge, textile, etc.	
Measuring range	0~100HA*	0~100HD *	0~100HOO	
Resolution	0.1HA	0.1HD	0.1HOO	
Accuracy	±1HA	±1HD	±1HOO	
Indenter protrusion	2.5mm			
Output	wireless and USB			
Power supply	built-in rechargeable battery			
Dimension	153×50×29mm			
Weight	170g			

\* Use ISH-DSD when measuring result is higher than 90HA Use ISH-DSA when measuring result is lower than 20HD

## STANDARD DELIVERY

Main unit	1 pc
Calibration block	1 pc
Software and USB cable	1 pc
AC/DC adapter	1 pc

Printer	ISH-DS-PRINTER
Test stand	ISH-DS-STANDA



## TEST STAND FOR DIGITAL SHORE DUROMETERS CODE ISH-DS-STANDA

- For digital shore durometers (code ISH-DSA, ISH-DSD and ISH-DSOO)
- Perform repeatable hardness measurement due to fewer possibilities of human error or measurement variations
- Special structure for stable loading
- Weight block A (included) is for ISH-DSA, weight block D (optional) is for ISH-DSD, remove weight block for ISH-DSOO



weight block D (**optional**) for **ISH-DSD** 



SHORE DUROMETERS

INSIZE

# SPECIFICATION

Stage diameter	Ø115mm
Max. workpiece height	45mm
Max. testing width	63mm (from test point to the column)
Dimension	Ø195×370mm
Weight	5.61kg

#### STANDARD DELIVERY

Test stand	1 pc
Weight block A (for ISH-DSA)	1 pc

ISH-DS-W4

## OPTIONAL ACCESSORY

Weight block D (for ISH-DSD)



- According to ISO868, ISO7619, ASTM D 2240
- With peak value indicator
- Handhold use or work with test stand (code ISH-OS2)



#### SPECIFICATION

Code	ISH-S30A	ISH-S30D
Scale	Shore A	Shore D
Test material	soft plastic, soft rubber, etc.	hard plastic, hard rubber, etc.
Measuring range *	0~100HA	0~100HD
Graduation	1HA	1HD
Accuracy	±0.5HA	±0.5HD
Indenter protrusion	2.5mm	
Weight	184g	

\* Use ISH-S30D when measuring result is higher than 90HA Use ISH-S30A when measuring result is lower than 20HD

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**TEST STAND FOR SHORE DUROMETERS CODE ISH-OS2** 

<///SIZE> PLUS MADE IN EUROPE

- For shore durometers (code ISH-S30A and ISH-S30D)
- Perform repeatable hardness measurement due to fewer
- possibilities of human error or measurement variations
- Special structure for stable loading
  1kg weight block (included) is for ISH-S30A, 4kg weight block (optional) is for ISH-S30D

## **SPECIFICATION**

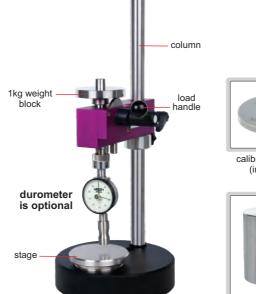
Stage diameter	Ø98mm
Max. workpiece height	180mm
Max. testing width	115mm (from test point to the column)
Dimension	Ø200×500mm
Weight	18kg

#### STANDARD DELIVERY

Test stand	1 pc
1kg weight block (for ISH-S30A)	1 pc
Calibration block	1 pc

## **OPTIONAL ACCESSORY**

4kg weight block (for ISH-S30D) ISH-OS2-W4



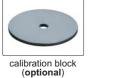


calibration block (included)



4kg weight block (optional) for ISH-S30D





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According to ISO868, ISO7619, ASTM D 2240

- With peak value indicator
- Optional accessory: test stand ISH-STAC and ISH-STD





## SPECIFICATION

Code	ISH-SAM	ISH-SDM
Scale	Shore A	Shore D
Application	nature rubber, soft elastomer, etc.	hard rubber, plastic, hard elastomer, etc.
Measuring range *	10~90HA	20~90HD
Graduation	1HA	1HD
Indenter protrusion	2.5mm	
Dimension	115×60×25mm	
Weight	160g	
Use ISH-SDM when measuring result is higher than 90HA		

Use ISH-SAM when measuring result is lower than 20HD

Calibration block	ISH-DS-BLOCK